

Work Order ID 151830 - 2

Tuesday, October 11, 2016 8:27:40 AM

151830

Page 1

Item ID: D5386-1

Revision ID:

Item Name: Valve

Start Date: 10/12/2016 Start Qty: 10.00

Required Date: 10/26/2016 Req'd Qty: 10.00

Reference:

Approvals: Process Plan:

QC:

DAS
21
9-88

Date:

OCT 11 2016

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D5386

A

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 33908
Purchase Part Number: (212-061-501-001)
SUPPLIER: BELL HELICOPTERS
Certificate of conformity is required

0.00

10 OCT 11 2016

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.03

PO cancelled 10-16-12-08
Vendor cannot supply
balance

Accept
Split-2-
10
10 7x

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Work Order ID 151830

Tuesday, October 11, 2016 8:27:40 AM

151830

Page 2

Item ID: D5386-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Valve

Start Date: 10/12/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 10/26/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.03

Quality Control

CLOSE VALVE AS PER DWG NOTE 9

150

Identify as per dwg & Stock Location: _____

0.00

150

Packaging

Memo

0.03

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.17

Quality Control

Tuesday, October 11, 2016 8:27:45 AM

Parent Item: D5386-1

Parent Item Name: Valve

151830

D5386-1

Start Date: 10/12/2016

Required Date: 10/26/2016

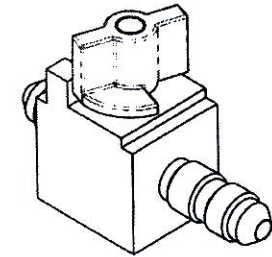
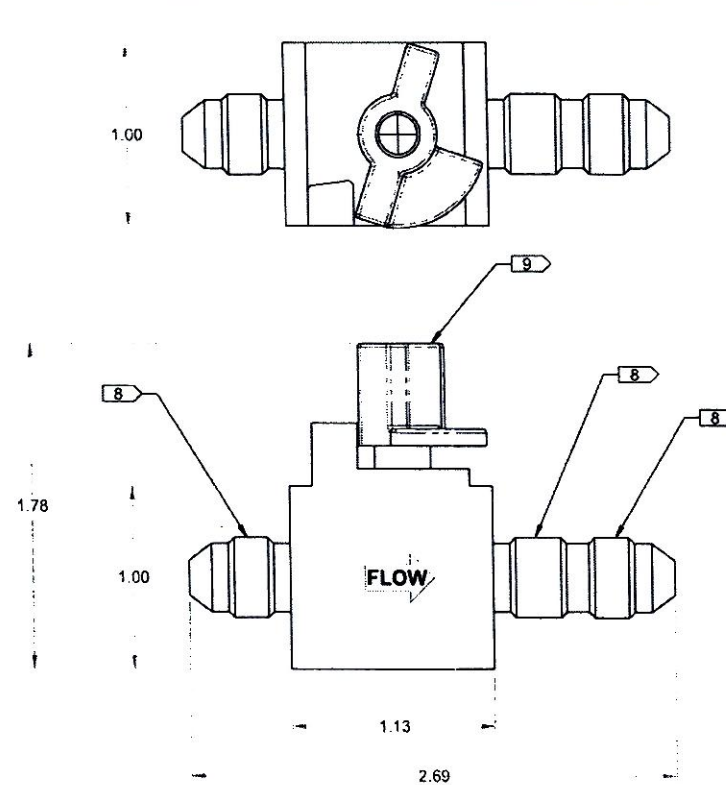
Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 16.01.21 NEW ISSUE DD VERF:JLM

[illegible]

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151830 ML5
16-10-11

DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER
D5386-1	AUTO VALVE INC	475C-61R
D5386-1	BELL HELICOPTERS	212-061-501-001

D5386-X VALVE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 0.05 lbs
 - 8) THREADS SHALL BE 7/16-20UNJF-3A
 - 9) VALVE SHALL BE SPRING LOADED TO THE CLOSED POSITION

RELEASED
2016-10-05
EAL 11-558

APPROVED

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	CC	16.01.07
DESIGN	CC		
DRAWN	CC		
CHECKED	AK		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	16.01.07		

DART AEROSPACE USA, INC
EUGENE, OREGON, USA

DRAWING NO. **D5386**

TITLE **VALVE**

REV. A
SHEET 1 OF 1
SCALE
NTS

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